Attorney Docket No.: ATOP: 108US U.S. Patent Application No. 10/631,099 Reply to Office Action of August 7, 2006

Date: November 6, 2006

## **Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

- 1. (Withdrawn) A method for winding outwardly spooled multi-pole stators, said stators formed by a sheets stack ferromagnetic core, having an axis, a plurality of radially extending poles defining grooves between them, and a terminal board that coats in part the core and has a plurality of hooks; wherein the wire is wound about the pole extensions, spooled by a flier, and guided by shrouds which move radially with respect to the stator overlapping the respective pole extension; and wherein, before and/or after winding, fastening operations are provided of the wire about the hooks by the flier comprising the steps of:
  - a) prearranging a shroud;
  - b) winding a coil on said pole and moving said shroud towards said hook for completing winding;
  - c) approaching said shroud to said hook to make a guide for said wire on said hook;
  - d) rotating said flier about its own axis in order to deposit the wire onto said hook;
  - e) withdrawing said shroud;
  - f) indexing the stator and winding a next coil.
- 2. (Withdrawn) The method of Claim 1, wherein said shroud has a housing suitable for receiving the hook, and further compromising a step g) overlapping the shroud to the hook causing said hook to enter said housing, to make a guide for the wire on said hook, and said step e) of withdrawing said shroud allows said hook to disengage from said housing.

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3. (Withdrawn) The method of Claim 2, wherein if the wire forms a loop or "alpha" about the hook, further comprising of steps:

h) rotating a first time said flier about its own axis in order to deposit the wire onto said hook;

- i) withdrawing said shroud up to disengaging said hook from said housing;
- j) shielding said hook by means of a shield in order to force the wire at a chosen position;
- k) rotating a second time rotation said flier about its own axis opposite to said first rotation, in order to form a loop, substantially an alpha-shaped loop, about said hook, owing to the wire sliding on said shield; and
- 1) indexing the stator and winding a next coil.
- 4. (Withdrawn) The method of Claim 3, wherein said shroud disengages from said hook for allowing said shield to move between said shroud and said hook after said rotation of the flier for depositing said wire onto said hook.
- 6. (Currently amended) An apparatus for winding multi-pole stators, wherein said stators are formed by a sheets stack ferromagnetic core, having an axis, a plurality of radially extending poles defining grooves between them, and a terminal board that coats in part the core and has a plurality of hooks; comprising at least one flier and at least one shroud that moves radially with respect to said stator overlapping a respective pole extension, wherein a first portion of said shroud guides a wire during a winding of said wire about said pole and a second portion of said shroud comprises means for guiding directly guides said wire on said hook to terminate said wire onto said hook.
- 6. (Original) The apparatus of Claim 5, wherein on said shroud, on a face oriented towards said stator, a housing is made suitable for receiving a portion of said hook, to make a guide for said wire on said hook.

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7. (Previously presented) The apparatus of Claim 5, wherein said wire forms a loop or "alpha" about said hooks, further comprising: a first movable shield arranged between a

disengaged position and an engaged position between said hook and said shroud, suitable

for keeping said wire at a forced position, for preventing said wire from disengaging from

said hook when said flier moves backwards.

8. (Previously presented) The apparatus of Claim 7, wherein said first shield, is arranged to

cover said hooks during said termination step, has cylindrical shape co-axial to said stator,

and is arranged to move axially to said stator.

9. (Previously presented) The apparatus of Claim 7, wherein said shield, which covers said

hooks during said termination, has open shape with at least a rounded edge, for allowing

said wire to slide and preventing in said hooking step said wire from being damaged by

said shield.

10. (Previously presented) The apparatus of Claim 5, further comprising a second cylindrical

shield peripherally equipped with at least a locking element that in use is arranged at a

hook of said stator during termination.

11. (Previously presented) The apparatus of Claim 10, wherein said second shield has a

plurality of teeth oriented in an axial direction facing said stator for engaging and backing

said hook, avoiding deformation and break of said hook owing to bending actions or hits

which might occur at said winding and termination steps.

12. (Original) The apparatus of Claim 10, wherein said locking element comprises a central

stiffening portion that in use is positioned to back said hook and two side portions suitable

for blocking said hook with respect to said stator and guiding said wire during termination.

13. (Original) The apparatus of Claim 10, wherein said locking element has, furthermore, a

protrusion or "tooth" so that said hook is constrained between said central stiffening portion

and said tooth in order to limit further any possibility of movement.

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